



Critical Metal Components For High Reliability Applications

Your engineering & manufacturing partner from conception to production.

DEEP DRAW/STAMPING CAPABILITIES

Deep Draw With Transfer

- Multi-Station Transfer Presses ranging from 5 to 300 tons
- Diameters from .020" to 18" w/ Draw Depth up to 18"
- Coil Thickness from .002" to .250"
- Tolerances as tight as +/- .0004"

Progressive Stamping

- · High Speed Progressive Presses from 20 to 200 tons
- Width up to 6"
- Coil Thickness from .001" to .250"
- Tolerances as tight as +/- .0005"
- Feature Types: Forming, Bending, Coining, Piercing, Bulging, Tapping and more.

MACHINING CAPABILITIES

Swiss Turning - CNC

- Diameters from .012" to 1.260" w/lengths up to 30"
- Tolerances as tight as +/- .0001"

Swiss Turning - Automatic Screw Machines

- Diameters from .005 to .375" w/lengths up to 5"
- Tolerances as tight as +/- .0001"

Turning - CNC

- Work Envelope: 14.2" Diameter X 23.6" Length
- Tolerances as tight as +/- .0002"

Wire EDM - CNC

- Work Envelope: 8" x 12" x 14.5"
- Corner radii as sharp as .004"
- Tolerances as tight as +/- .0001"

5 Axis Milling - CNC

- Work Envelope: 18" x 14"x14"
- Tolerances as tight as +/- .0001"
- Surface Finish: Less than 16uin

3 Axis Milling - CNC

- Work Envelope: 64" X 32" X 30"
- Tolerances as tight as +/- .0001"

SECONDARY PROCESSES

- DEGREASING
- **BEAD BLASTING**
- ANODIZING
- POWDER COATING LASER MARKING
- **PLATING**
- **DEBURRING**
- **POLISHING**
- LASER WELDING
- TIG WELDING
- BRAZING
- BENDING
- **PASSIVATION**
- **RESISTANCE SPOT**
- WELDING

INDUSTRIES SERVED

- **AEROSPACE & DEFENSE**
- MEDICAL DEVICES
- **ELECTRICAL CONNECTORS**
- **ELECTRIC VEHICLES**
- MINING
- SEMICONDUCTOR
- OIL & GAS

MATERIAL EXPERTISE INCONEL® KOVAR® MU-METAL® HASTELLOY ® STAINLESS STEEL **ALUMINUM TITANIUM COPPER MONEL® NICKEL COLD ROLLED STEEL BRASS TANTULUM BERYLLIUM COPPER WASPALOY** HAYNES ® 282 ®

PHOSPHOR BRONZE

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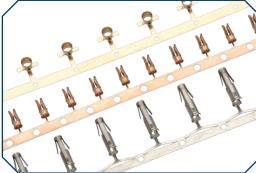
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PROGRESSIVE STAMPING



MICRO-MINI STAMPING



SINGLE STROKE



DEEP DRAW



SHALLOW DRAW



CNC MILLING & TURNING



SWISS SCREW MACHINING



WIRE EDM



OUALITY CERTIFICATIONS











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LEARN MORE, TODAY!





WATERBURY, CT

100,000 Sq. Ft.

Expertise:

Deep Draw Stamping, Progressive Stamping Toolmaking, Heat Treatment, Printing

CLIFTON, NJ

30,000 Sq. Ft.

Expertise:

Progressive Stamping, Swiss Machining, Multi-Axis Machining, EDM, Laser Engraving, Toolmaking



Cational DEEP Cat

PISCATAWAY, NJ

90,000 Sq. Ft.

Expertise:

Deep Draw, Progressive Stamping, Multi-Axis CNC Machining, EDM, Heat Treatment, Toolmaking

TAMARAC, FL

35,000 Sq. Ft.

Expertise:

Swiss Machining, Multi-Axis CNC Machining, Precision Grinding, Laser Marking, Precision Welding





STORMVILLE, NY

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Expertise:

Micro & Miniature Precision Stamping, Toolmaking and Heat Treatment

ORMOND BEACH, FL

112,000 Sq. Ft.

Expertise:

Deep Draw, Shallow Draw, Progressive Stamping

